

**37 CFR 1.121 (c) (i)**

**CLEAN VERSION OF THE CLAIMS**

***What is Claimed Is:***

1. An image laminate comprising:  
a backing layer;  
an ink layer over a portion of a top surface of said backing layer, said ink layer comprising an image;  
a polymer layer over at least said ink layer;  
a boundary material substantially circumscribing said ink layer, said boundary material being deposited on a top surface of said polymer layer; and  
a polyurethane lens also on said top surface of said polymer layer, said polyurethane lens being substantially over said ink layer and substantially within said boundary material.
2. The article of claim 1, wherein said polymer layer is a plastic film laminate.
3. The article of claim 1, further comprising at least one other image, said at least one other image being on top of said backing layer and beneath said polymer layer and also having a polyurethane lens thereover.
4. The article of claim 3, wherein a boundary of said first ink layer is separated from a nearest boundary of said second ink layer.

5. The article of claim 4, wherein said polymer layer is continuous over said first image and said second image.